



HOYLAKE

HOYLAKE TECHNOLOGY PTE LTD

#08-11 THE PRESTIGE CENTRE SINGAPORE 658071

T (65) 6887 9256

PRIMA PLAST PV

Description:

APP-modified bitumen membrane PRIMA PLAST PV is designed for installation as the bottom layer in double-layer roofing system on buildings and constructions, for waterproofing of foundations and engineering structures. Can be used as an underlay for bitumen shingles on pitched roofs. Used for new construction or repair.

The material withstands temperature fluctuations and high mechanical loads providing a long-term, reliable and effective waterproofing. APP polymer provides additional flow resistance that makes it possible to use the material in a very hot climate.

On the bottom side, the material is covered by a polymer film with special graphic elements, melting of which indicates the proper material heating. On the top side, the material is covered with sand.

General requirements:

- Rolls of the material should be stored indoors in a dry place in their original packaging and taken to the construction site ready to use.
- Keep the rolls upright and do not stack pallets.
- The application surface must be cleaned of dust, debris, grease, leaves, oil and should not have gaps and cracks or other irregularities to ensure proper adhesion of the membrane.
- Surface must be treated with primer before installation of waterproofing material.

Installation:

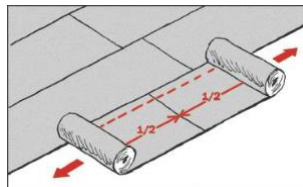
FLAT SURFACE



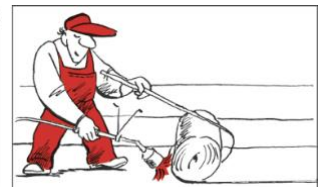
Clean the surface and repair any gaps, cracks, etc. It should be aligned and dry.



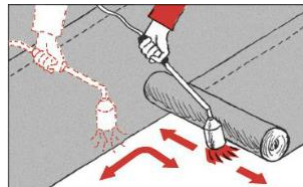
Treat the surface with bitumen primer to increase the adhesion of bitumen membrane.



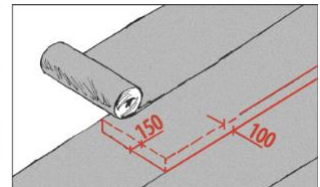
Roll out and align the membranes, then re-roll them tightly from both sides towards the centre.



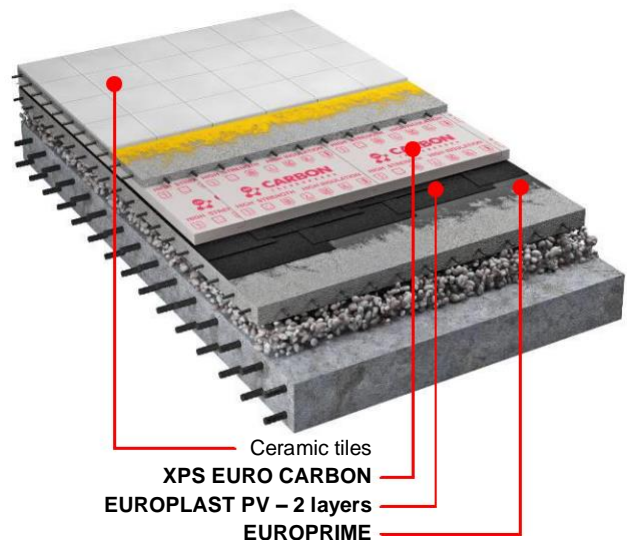
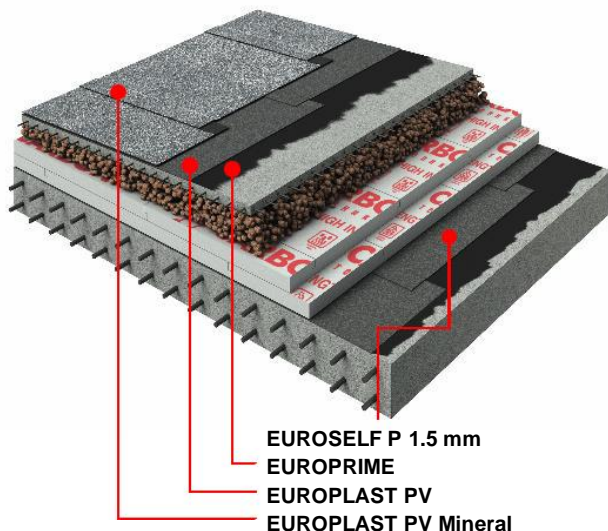
Heat the base and the bottom side of material at the same time to get a small bitumen flow.



Heat the material and the base on all width of the roll, overlaps must be heated additionally.



Longitudinal overlaps should be 100 mm; end overlaps should be not less than 150 mm.





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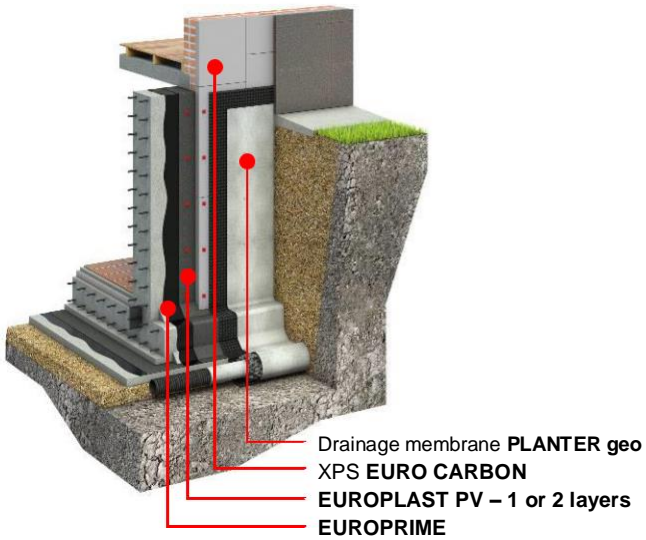
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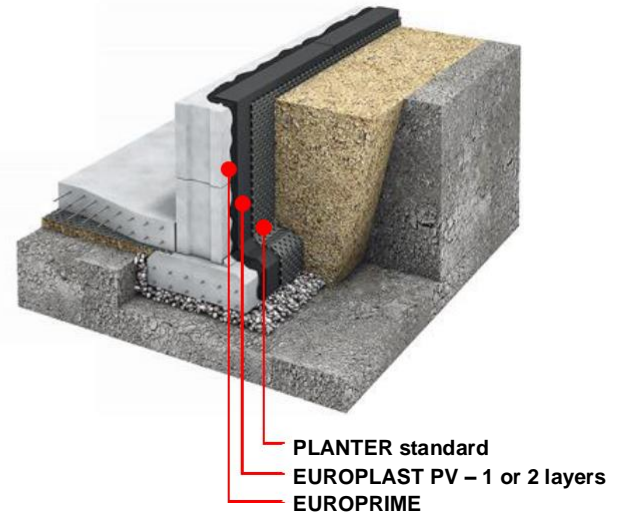
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System solutions:

■ FOUNDATION WITH THERMAL INSULATION



■ FOUNDATION WITHOUT THERMAL INSULATION



Product modifications:

Product name	Roll dimensions, m	Mass per unit area, kg/m ²	Thickness, mm
PRIMA PLAST PV 4.0 mm	10 x 1	5.0±0.25*	4.0±0.10
PRIMA PLAST PV 3.0 mm	10 x 1	4.0±0.20*	3.0±0.10

*Values are given for reference and not as a subject of declaration.

Declared performance:

Properties	Test method	Declared performance
Carrier type and weight	-	polyester
Maximum tensile force L / T, N/50mm	EN 12311-1 (ASTM D5147)	600±150 / 400±150
Elongation L / T, %	EN 12311-1 (ASTM D5147)	30±15 / 30±15
Nail shank tear resistance L / T, N	EN 12310-1	180±50 / 180±50
Tear resistance L / T, N	ASTM D4073	300±100 / 300±100
Flow resistance at elevated temperature, °C	EN 1110 (ASTM D5147)	≥ +130
Flexibility at low temperature, °C	EN 1109-1 (ASTM D5147)	≤ 0
Protection of the top side	-	fine-grained sand
Protection of the bottom side	-	polymer film

Footnotes: L / T – Longitudinal / Transverse